



FINISH SPECIFICATION

ALL TANKS REQUIRE:
INTERIOR AND EXTERIOR TO BE FREE OF WELD
SPATTER, DRY INTERIOR AFTER HYDROTEST, VACUUM
INTERIOR FREE OF LOOSE PARTICLES

PRE-ASSEMBLY SURFACE PREP:

POST-ASSEMBLY SURFACE PREP:

EXTERIOR FINISH:

POWDER PAINT EXT GRAY PRIMER (PL216QF)

INTERIOR FINISH:

** DO NOT PAINT SEALING SURFACES OF FLANGES **
** DO NOT PAINT STAINLESS STEEL NAMEPLATES **

ADDITIONAL NOTES:

OUTSIDE SERVICE VERIFICATION

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR,
OUTSIDE VENDOR SHALL SIGN OFF INDICATING ACCEPTANCE OF
ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS
SHALL BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER
JOB IS COMPLETE.

SIGNED _____

DATE _____

SHIPPING AND PACKAGING

GENERAL NOTES

PLUG ALL UNPLUGGED OPENINGS WITH PLASTIC PLUGS AFTER PAINTING
BUILD SKID SO THAT TANK DOES NOT EXTEND BEYOND EDGES OF SKID
USE FOAM UNDER BANDS

REFER TO SHOP ORDER - SHIPPING WORK GUIDELINES, FOR ADDITIONAL
INSTRUCTIONS (IF APPLICABLE)

PACKAGING MATERIALS

REFER TO PALLET DRAWING _____

PALLET SIZE ____ X ____ COLOR CODE: _____

STACK PER PALLET DRAWING USING CARDBOARD, BANDS, FOAM, AND
SHRINK WRAP AS APPLICABLE

ADDITIONAL SHIPPING INSTRUCTIONS

DOCUMENTATION

WELD JOINT DETAILS

DESIGN & CALCULATIONS COMPLY WITH
ASME CODE SECTION VIII, DIV1.
LATEST EDITION

SPVG STOCK

ENG. APPL / DATE
JE - 1/4/2012

QCM. APPL / DATE
JP-5/22/2012

A.I. VERIFICATION / DATE
BQ-5/22/2012

STEEL FAB

BURLINGTON, ONT.

LEBANON, VA

DRAWN BY:

BD

P/N

A10027-300

DATE: 12/27/2011

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