

ITEM	P/N	DESCRIPTION	QTY
1	H20187J-414G	HEAD , 0.177 M/ 0.187 N x 20" 2:1 JOGGLE W/ 1.96" SF SA414-G	2
2	A10043-300-SL	SHELL BURNT 0.200 CS SA414-G 35.75 X 20.00 OD	1
3	F102001	WELD FLG 2.000 NPT CS SA181-70 RAD 958 O/R	2
4	F100750	WELD FLG 0.750 NPT CS SA181-70 FLAT 254	1
5	F100250	WELD FLG 0.250 NPT CS SA181-70 FLAT 251	3
6	A10043-300-NP	NAME PLATE FOR A10043-300 A569	1
7	S100003S	FOOT, H20X FOR 20" HORZ & VERT W/ 9/16 X 1 SLOT	4
		A1011CS-B	

7 5 9/16" X 1" S 4 PLCS EQ S ON A 23.75	SPACED				
7	**SEE PAGE 2 FOR FINIS	EXT PRO DWN IS S ECTED EI GH STRADDI JNLESS I PER UG	J TYP PECIFIED MINIMUM OGES OF NOZZLES 1/8" MIN LE TANK C/L EXCEPT AS NOTED NOTED OTHERWISE 20(f)		
No FIXTURE REQ	UIRED Yes IF YES TH		FOCK FOR FEET		
ES ARE PER EN1370 FANDARD TOLERANCES	DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION				
	SPVG STOCK		ENG. APP'L / DATE MH - 1/8/2016		
A414-G EFF 85 %			QCM. APP'L / DATE BW-1/8/2016		
A414-G EFF 70 %		CTEE	A.I. VERIFICATION / DATE BQ-1/11/2016		
PSIAT400F	BURLINGTON, ONT	STEE	_ FAB LEBANON, V/	А	
F AT <u>300</u> PSI AT <u>390</u> PSI		P/N	PAGE REV.		
AT <u>390</u> PSI	DATE: 12/9/2015		1 OF 2		
		S	F-FRM-EN1450 REV 1 12/17/201	.5	

FINISH SPECIFICATION

ALL TANKS REQUIRE:

INTERIOR AND EXTERIOR TO BE FREE OF WELD SPATTER, DRY INTERIOR AFTER HYDROTEST, VACUUM INTERIOR FREE OF LOOSE PARTICLES

PRE-ASSEMBLY SURFACE PREP:

POST-ASSEMBLY SURFACE PREP:

EXTERIOR FINISH:

POWDER PAINT EXT GRAY PRIMER (PL216QF)

INTERIOR FINISH:

** DO NOT PAINT SEALING SURFACES OF FLANGES ** ** DO NOT PAINT STAINLESS STEEL NAMEPLATES **

ADDITIONAL NOTES:

OUTSIDE SERVICE VERIFICATION

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR, OUTSIDE VENDOR SHALL SIGN OFF INDICATING ACCEPTANCE OF ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS SHALL BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER JOB IS COMPLETE.

SHIPPING AND PACKAGING

GENERAL NOTES

PLUG ALL UNPLUGGED OPENINGS WITH PLASTIC PLUGS AFTER PAINTING BUILD SKID SO THAT TANK DOES NOT EXTEND BEYOND EDGES OF SKID USE FOAM UNDER BANDS

REFER TO SHOP ORDER - SHIPPING WORK GUIDELINES, FOR ADDITIONAL INSTRUCTIONS (IF APPLICABLE)

PACKAGING MATERIALS

REFER TO PALLET DRAWING

PALLET SIZE ____ X ____ COLOR CODE: _____

STACK PER PALLET DRAWING USING CARDBOARD, BANDS, FOAM, AND SHRINK WRAP AS APPLICABLE

ADDITIONAL SHIPPING INSTRUCTIONS

DOCUMENTATION

WELD JOINT DETAILS

DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION				
SPVG STOCK		eng. app'l / da MH - 1/8/20		
		QCM. APP'L / DA BW-1/8/201		
		A.I. VERIFICATION BQ-1/11/20		
STEEL FAB				
BURLINGTON, ONT.		L	EBANO	
DRAWN BY: IDV/AO	P/N A1	0043-300	PAGE PAGE 2 OF 2	REV.