

ITEM	P/N	DESCRIPTION	QTY
1	H20187J-414G	HEAD , 0.177 M/ 0.187 N x 20" 2:1 JOGGLE W/ 1.96" SF SA414-G	2
2	A10043-300-SL	SHELL BURNT 0.200 CS SA414-G 35.75 X 20.00 OD	1
3	F102001	WELD FLG 2.000 NPT CS SA181-70 RAD 958 O/R	2
4	F100750	WELD FLG 0.750 NPT CS SA181-70 FLAT 254	1
5	F100250	WELD FLG 0.250 NPT CS SA181-70 FLAT 251	3
6	A10043-300-NP	NAME PLATE FOR A10043-300 A569	1
7	S100003S	FOOT, H20X FOR 20" HORZ & VERT W/ 9/16 X 1 SLOT	4
		A1011CS-B	

7 5 9/16" X 1" S 4 PLCS EQ S ON A 23.75	SPACED				
7	**SEE PAGE 2 FOR FINIS	EXT PRO DWN IS S ECTED EI GH STRADDI JNLESS I PER UG	J TYP PECIFIED MINIMUM OGES OF NOZZLES 1/8" MIN LE TANK C/L EXCEPT AS NOTED NOTED OTHERWISE 20(f)		
No FIXTURE REQ	UIRED Yes IF YES TH		FOCK FOR FEET		
ES ARE PER EN1370 FANDARD TOLERANCES	DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION				
	SPVG STOCK		ENG. APP'L / DATE MH - 1/8/2016		
A414-G EFF 85 %			QCM. APP'L / DATE BW-1/8/2016		
A414-G EFF 70 %		CTEE	A.I. VERIFICATION / DATE BQ-1/11/2016		
PSIAT400F	BURLINGTON, ONT	STEE	<b>_ FAB</b> LEBANON, V/	А	
F AT <u>300</u> PSI AT <u>390</u> PSI		P/N	PAGE REV.		
AT <u>390</u> PSI	DATE: 12/9/2015		1 OF 2		
		S	F-FRM-EN1450 REV 1 12/17/201	.5	

# **FINISH SPECIFICATION**

ALL TANKS REQUIRE:

INTERIOR AND EXTERIOR TO BE FREE OF WELD SPATTER, DRY INTERIOR AFTER HYDROTEST, VACUUM INTERIOR FREE OF LOOSE PARTICLES

### **PRE-ASSEMBLY SURFACE PREP:**

### **POST-ASSEMBLY SURFACE PREP:**

## **EXTERIOR FINISH:**

POWDER PAINT EXT GRAY PRIMER (PL216QF)

## **INTERIOR FINISH:**

\*\* DO NOT PAINT SEALING SURFACES OF FLANGES \*\* \*\* DO NOT PAINT STAINLESS STEEL NAMEPLATES \*\*

### **ADDITIONAL NOTES:**

### **OUTSIDE SERVICE VERIFICATION**

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR, OUTSIDE VENDOR SHALL SIGN OFF INDICATING ACCEPTANCE OF ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS SHALL BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER JOB IS COMPLETE.

# SHIPPING AND PACKAGING

#### **GENERAL NOTES**

PLUG ALL UNPLUGGED OPENINGS WITH PLASTIC PLUGS AFTER PAINTING BUILD SKID SO THAT TANK DOES NOT EXTEND BEYOND EDGES OF SKID USE FOAM UNDER BANDS

REFER TO SHOP ORDER - SHIPPING WORK GUIDELINES, FOR ADDITIONAL INSTRUCTIONS (IF APPLICABLE)

### **PACKAGING MATERIALS**

REFER TO PALLET DRAWING

PALLET SIZE \_\_\_\_ X \_\_\_\_ COLOR CODE: \_\_\_\_\_

STACK PER PALLET DRAWING USING CARDBOARD, BANDS, FOAM, AND SHRINK WRAP AS APPLICABLE

#### **ADDITIONAL SHIPPING INSTRUCTIONS**

### **DOCUMENTATION**

# WELD JOINT DETAILS

DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION				
SPVG STOCK		eng. app'l / da MH - 1/8/20		
		QCM. APP'L / DA BW-1/8/201		
		A.I. VERIFICATION BQ-1/11/20		
STEEL FAB				
BURLINGTON, ONT.		L	EBANO	
DRAWN BY: IDV/AO	P/N A1	0043-300	PAGE PAGE 2 OF 2	REV.